



MEPTEC - 2007

A future for Thermal Engineering

Not just a stand-alone profession anymore

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Quotes to remind you of your perceived limits

**“I think there is a world market
for maybe five computers.”**

Thomas Watson, chairman of IBM, 1943

**“Computers in the future may weigh
no more than 1.5 tons. ”**

Popular Mechanics, 1949

**“There is no reason anyone would
want a computer in their home. ”**

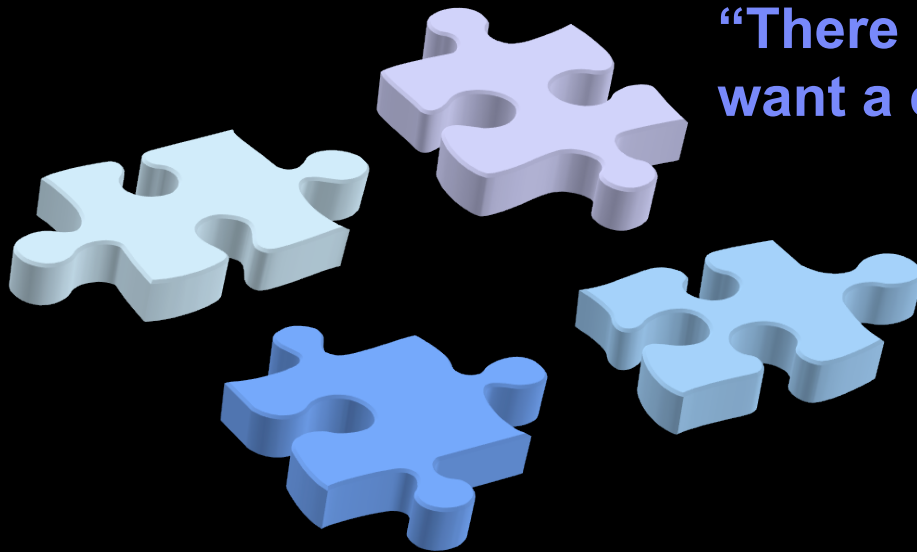
Ken Olsen, founder of DEC, 1977

**“640K ought to be enough
for anybody. ”**

Bill Gates, 1981

**“Prediction is difficult, especially
about the future”**

Yogi Berra



My dad

Understood the importance of looking at designs and processes from a multi-discipline perspective.

Defined his own profession as a Mechanical Engineer as “Hammer to form, File to fit, and Paint to cover”...

***Offered me career guidance...* “A sparky that can’t talk to the mechanical team is not very valuable”**

Encouraged me to consider different perspectives

- **Take Mechanical/Chemistry courses in college.**
- **Work in metal and plastics fabrication shops during summers.**

The Curve of Change

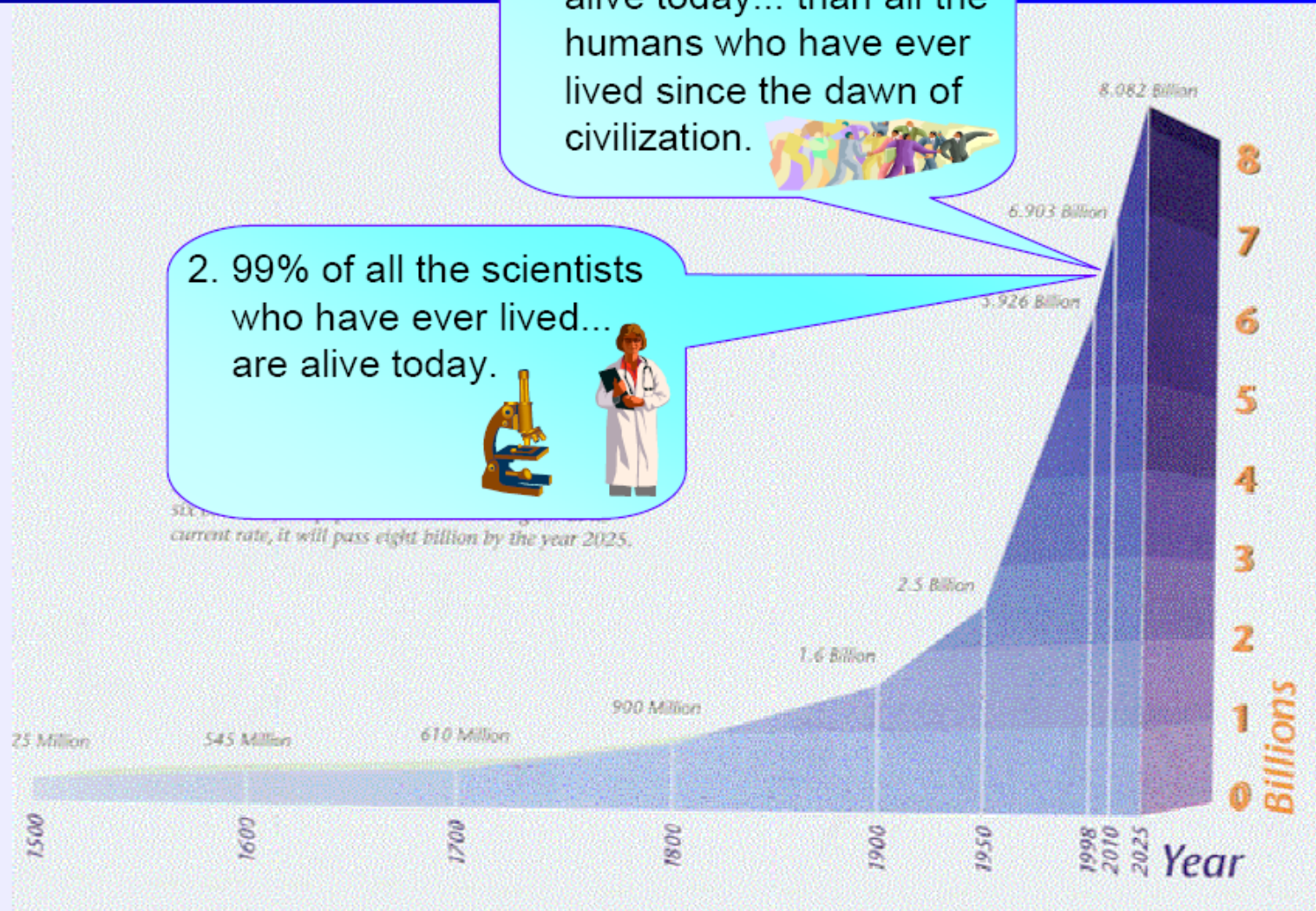
1. There are more people alive today... than all the humans who have ever lived since the dawn of civilization.



2. 99% of all the scientists who have ever lived... are alive today.



SLX
current rate, it will pass eight billion by the year 2025.



Source: The Gary Hilbert Letter

<http://www.thegaryhilbertletter.com/newsletters/population.htm>

Today's world

- ❖ **Power-in and out among today's largest challenges**
- ❖ **Technology suppliers are working on “new” and “breakthrough” TIMS, Materials, different approaches, etc.**
- ❖ **Users benefit in many ways, but the gold is still out there. Working together with the other disciplines to optimize the technology usage.**

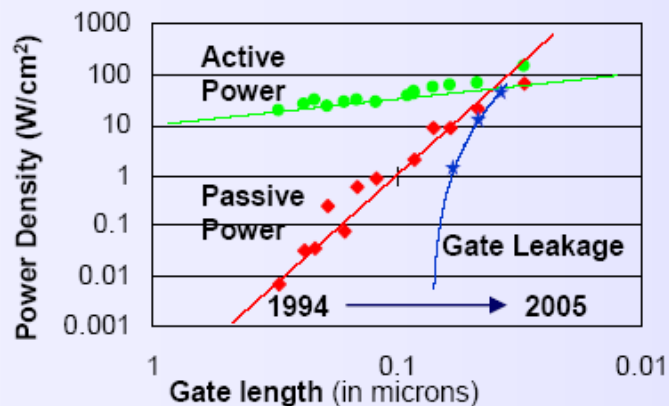
Chip designers are starting to understand, and the market wants more. Example, a mobile device includes a game system, music, camera, PDA, and oh yes, a cell phone, that lasts weeks on a single charge and weighs less, is smaller etc.

Now the throw away “gadget” has become a necessity

Power, Cooling and Frequency Limits

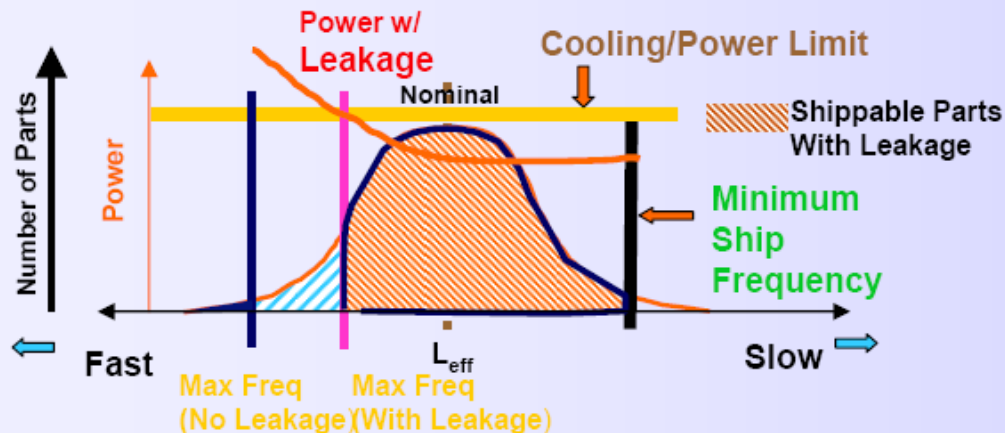
Server microprocessors cannot simultaneously utilize all their transistors due to power limitations

Active vs Passive Power

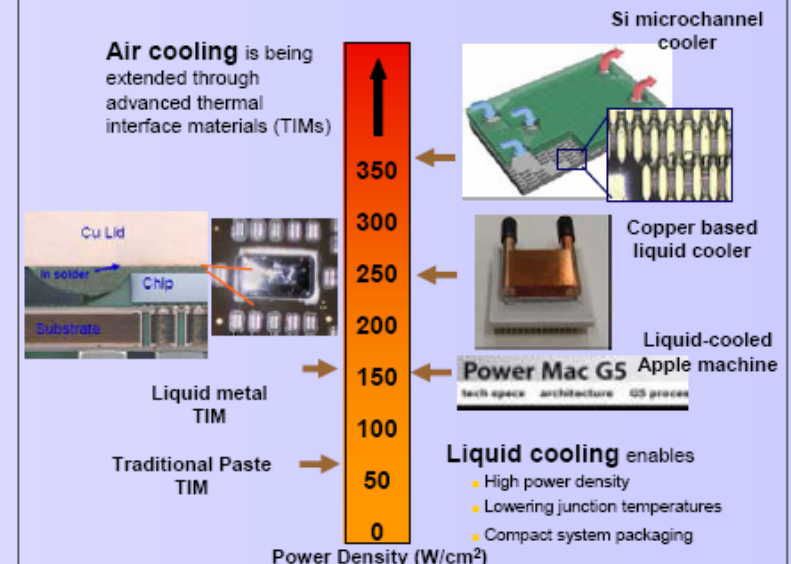


- ▶ Moore's law is continuing with respect to transistor density, although at a reduced pace, because:
- ▶ Passive Power (power leakage) approaches Active Power
- ▶ Air cooling is pushed to its limits
- ▶ To satisfy power, frequency, and cooling constraints - new materials and methods will be developed

Power, Frequency, Cooling Limits



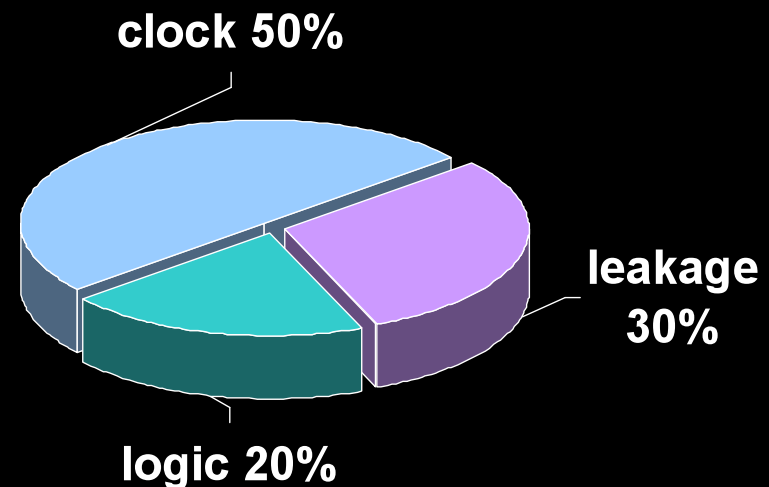
Advanced Cooling Techniques



Power in Server Class Processors

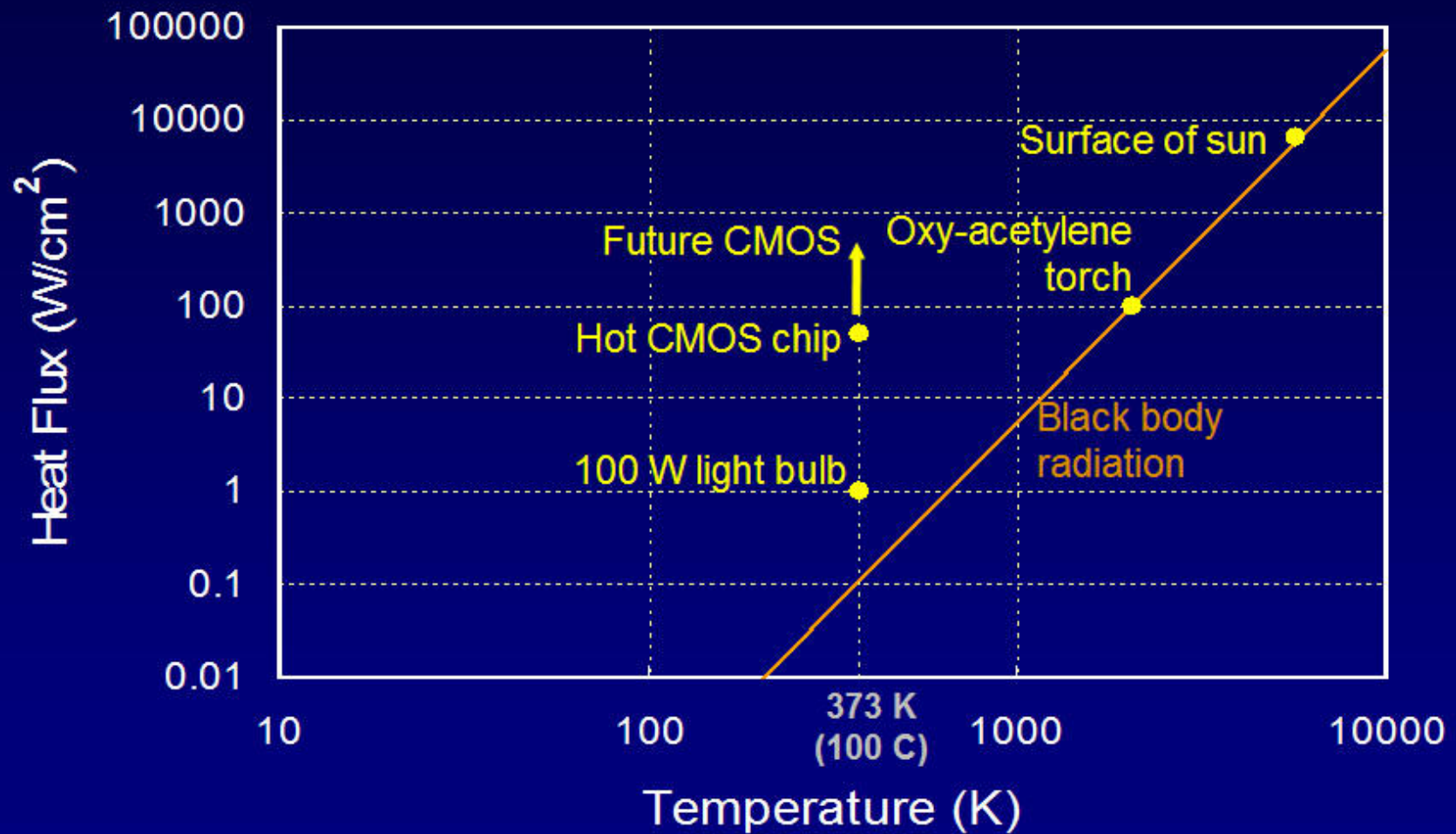
- Main focus on worst-case power
 - ❖ Processor must work at full speed under worst-case workloads
 - ❖ Power saving techniques should have minimal impact on IPC and frequency

- Traditional top power consumers
 - ❖ Clock power
 - 70% or more of dynamic power
 - 50% of total power
 - ❖ Static power
 - 30% of total power (limited)
 - ❖ Logic power
 - 20% of total power

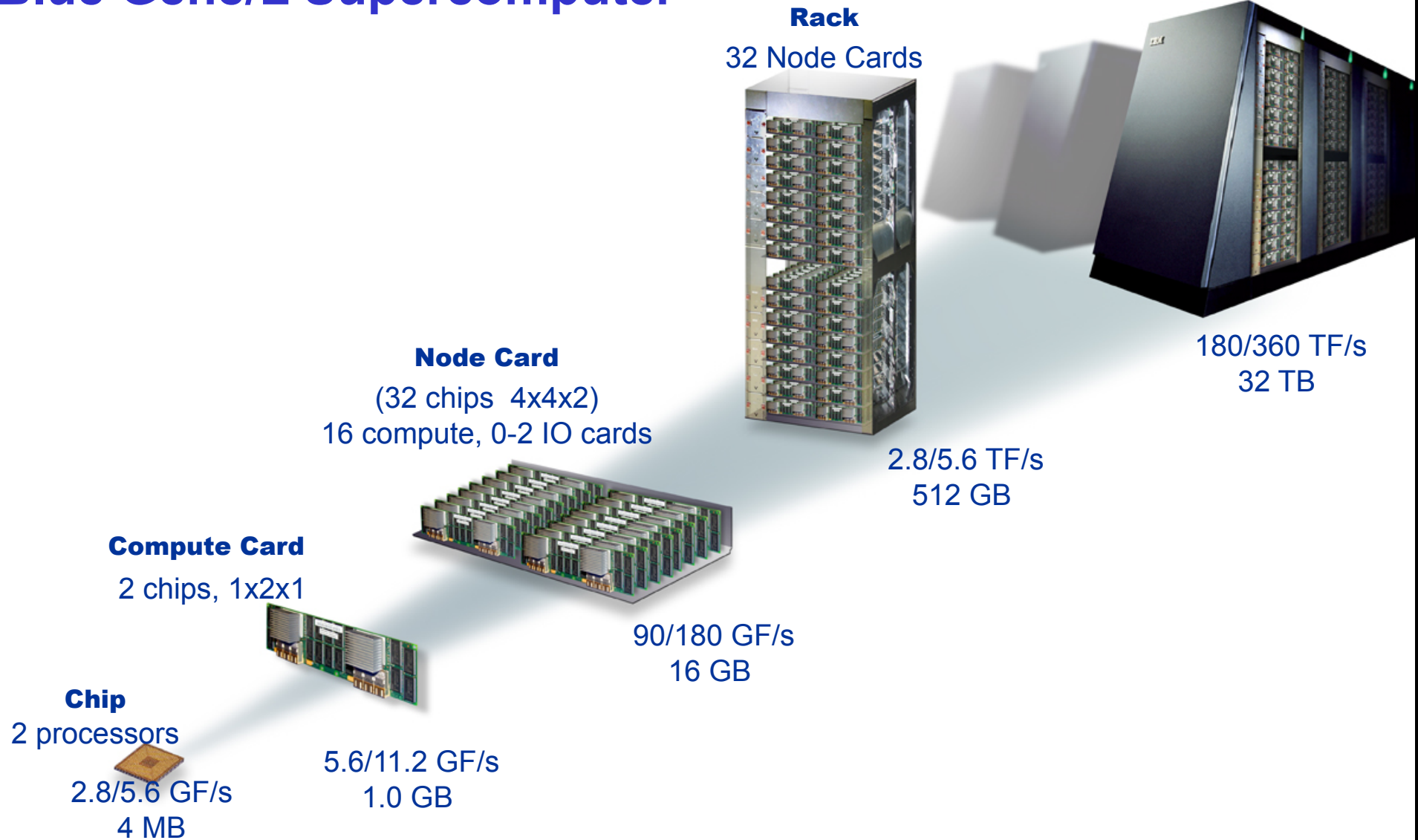


High-Level Breakdown of Processor Power

Trends in Heat flux



Blue Gene/L Supercomputer



Chimp off the old block

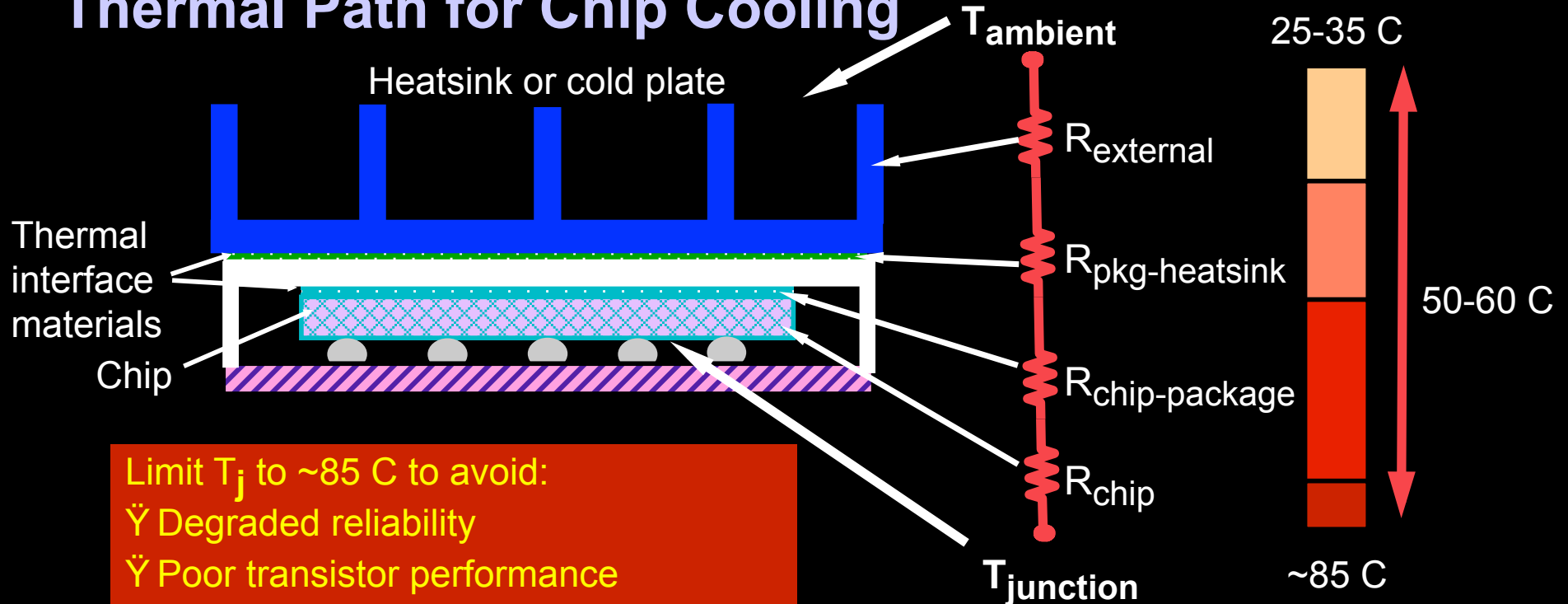


0.6% Really does make a difference !!!!!



DETAILS REALLY MATTER !!!!!!!

Thermal Path for Chip Cooling



Limit T_j to ~85 C to avoid:

- Degraded reliability
- Poor transistor performance
- Excessive leakage --> higher power

$$T_j = T_a + P R_{ja} \quad \text{where } R_{ja} = \text{sum of thermal resistances from junction to ambient, } T_j \text{ and } T_a \text{ are junction and ambient temperatures, } P = \text{chip power}$$

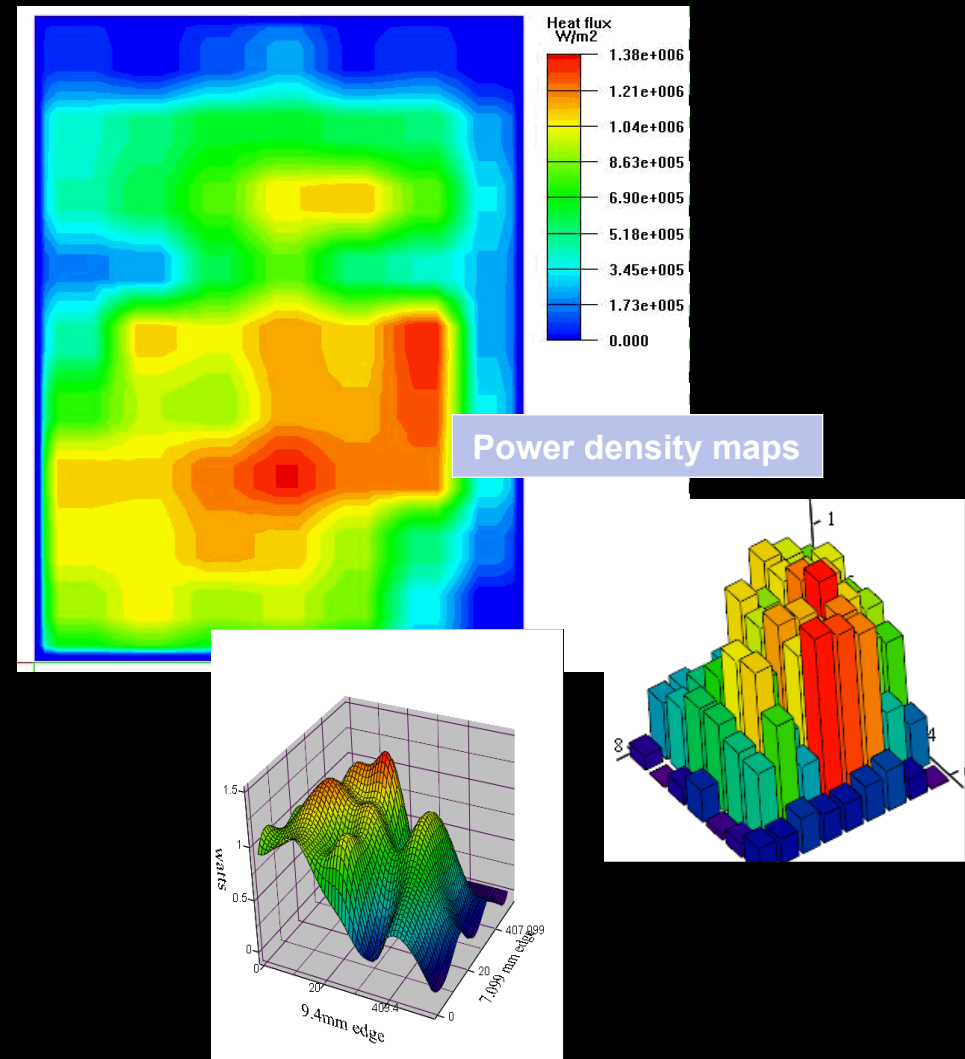
- Typically 40-70% of internal heat drop is across the thermal interface material (TIM)

More Thermal Reality

Detailed knowledge is important

- Understanding the power density
- Understanding the impact of higher Temperatures
- Having the ability to bring the appropriate amount of technology to the application.

Tambient	Tj_nom	effective hot-spot R	fin base HTC	TIM1 interface condition
C	C	C/W	W/m**2K	
25	57.5	0	755	uniformly heated chip
25	64.1	0.15	755	best can-do grease
25	91.9	0.76	755	2 mil PCM interface

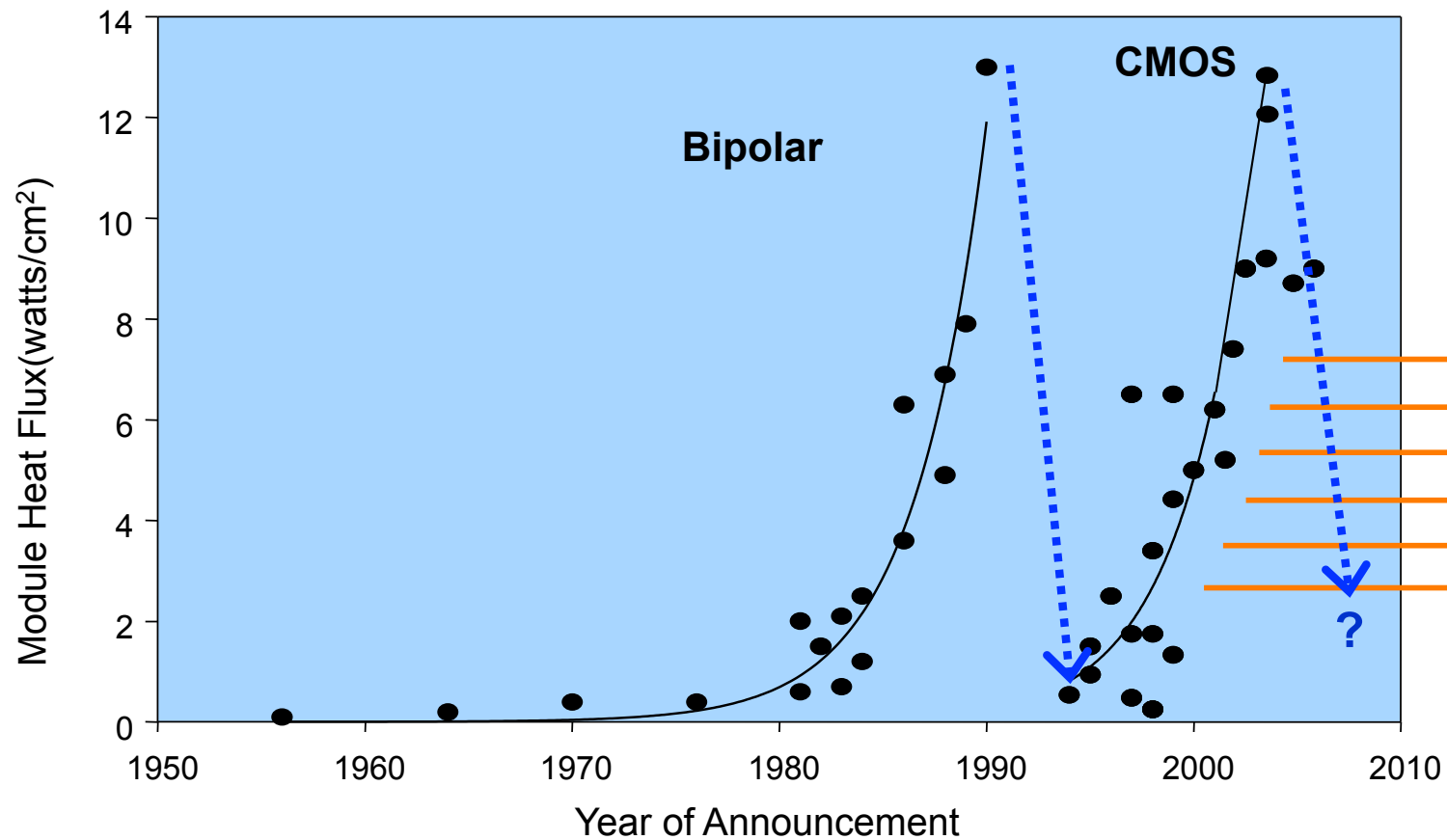


Observations

- 1 dimensional analysis, has known limitations, but still in demand from the chip/system teams.
- Transient thermal analysis becoming more important
- In the past, a different set of “Special” cases were pushing technology
- Limitations starting to engage broader teams and disciplines
 - ❖ Silicon process, Chemists, etc.
 - ❖ System and micro-architecture
 - ❖ Device/transistor designers
- Reliability pressure growing dramatically
- Circuit designs, chip materials.... Timing, reliability, yield all pressuring our analysis capability.
- More and more analysis necessary with much more detail, trade-offs required to achieve success.

Net: Thermal engineering becoming involved much sooner.

Transition to 3D CMOS

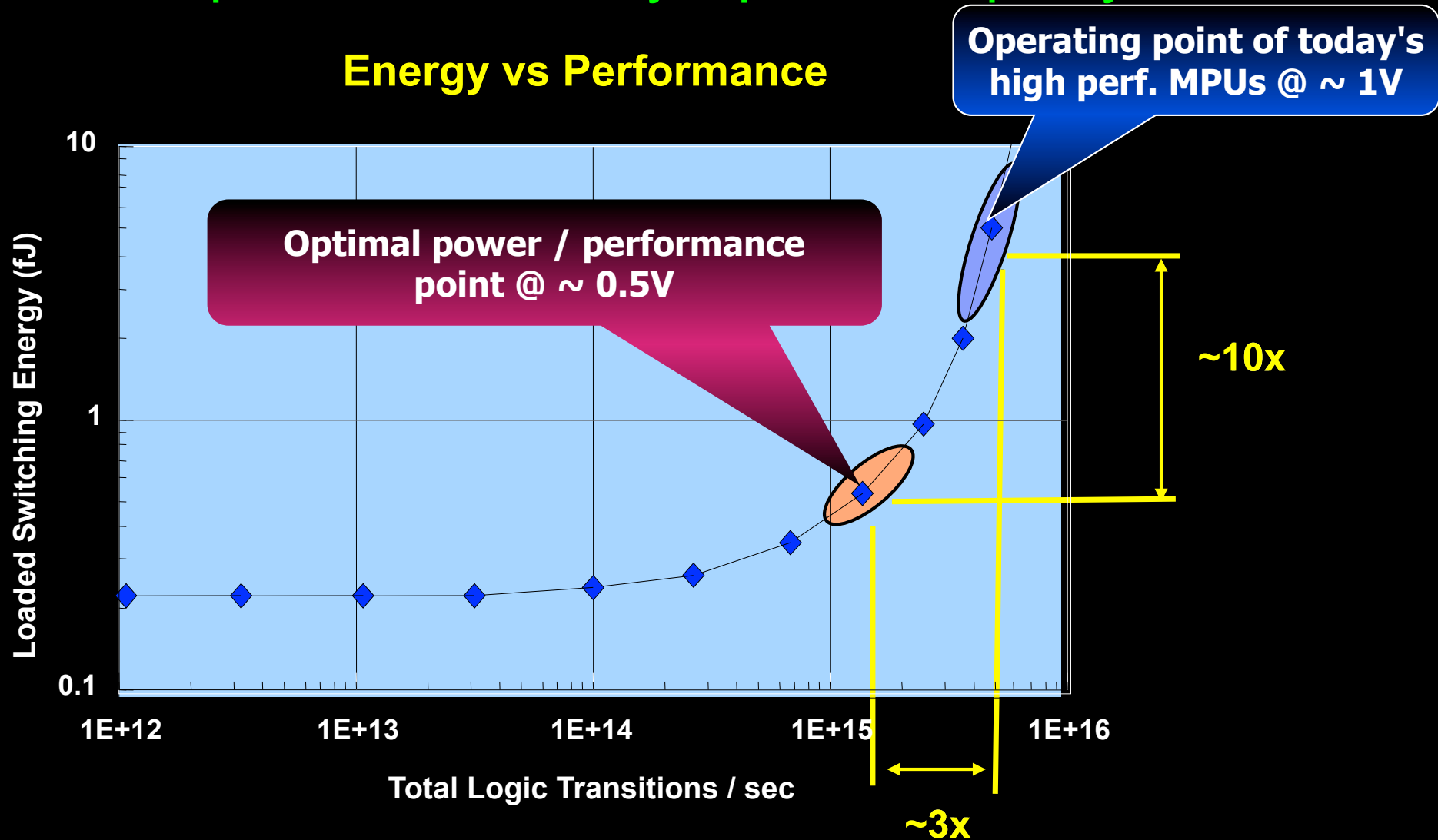


Opportunity
for 3D Si

Moving to an Ultra-Low Voltage Operating Point

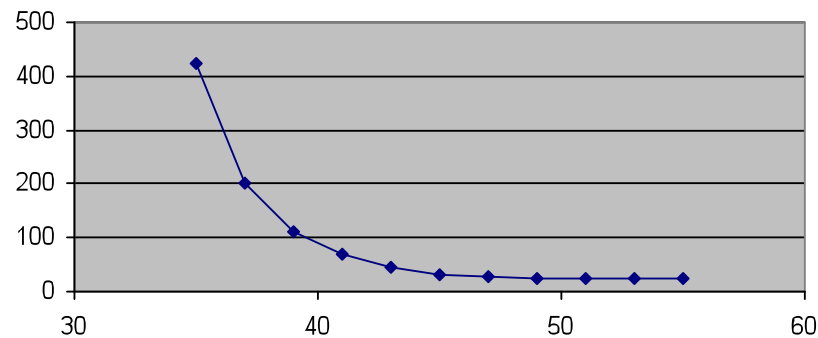
10X power reduction for only 3X performance penalty

Energy vs Performance

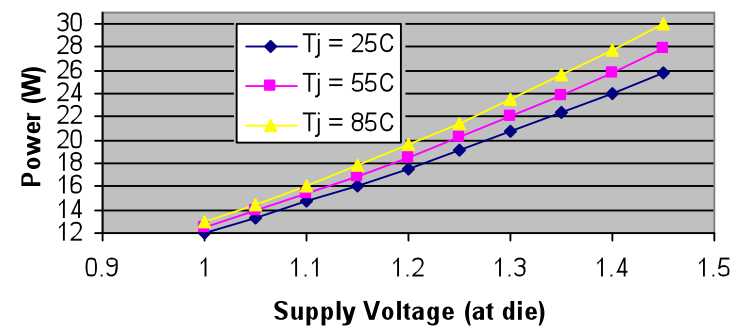


Characteristics of today's Silicon

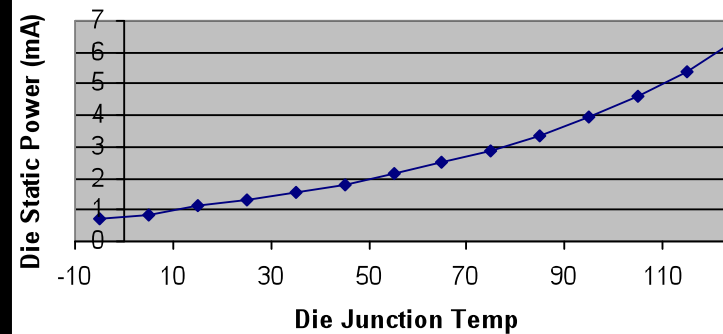
Transistor Leakage Vs. Channel Length - nA of leakage vs. Transistor Length (nm)



Total Die Power vs. Vdd by Tj

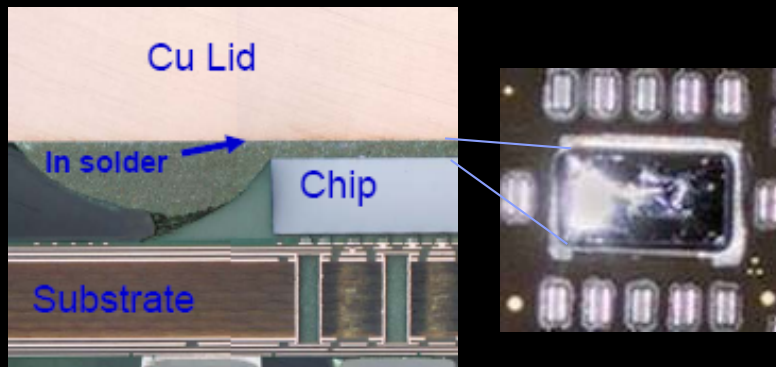


Die-Level Leakage Power vs. Temperature



Advanced Cooling Technologies

- Air cooling is being extended through advanced thermal interface materials (TIMs)

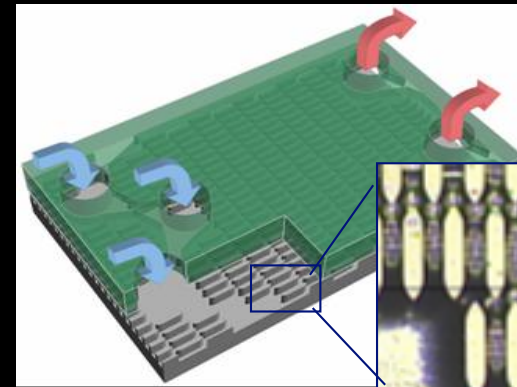


Liquid metal TIM

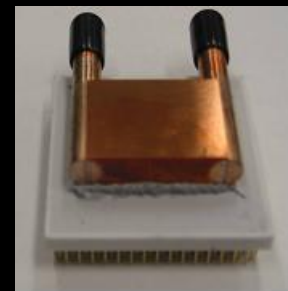
Traditional Paste TIM



Power Density (W/
cm²)



Si microchannel cooler



Copper based liquid cooler

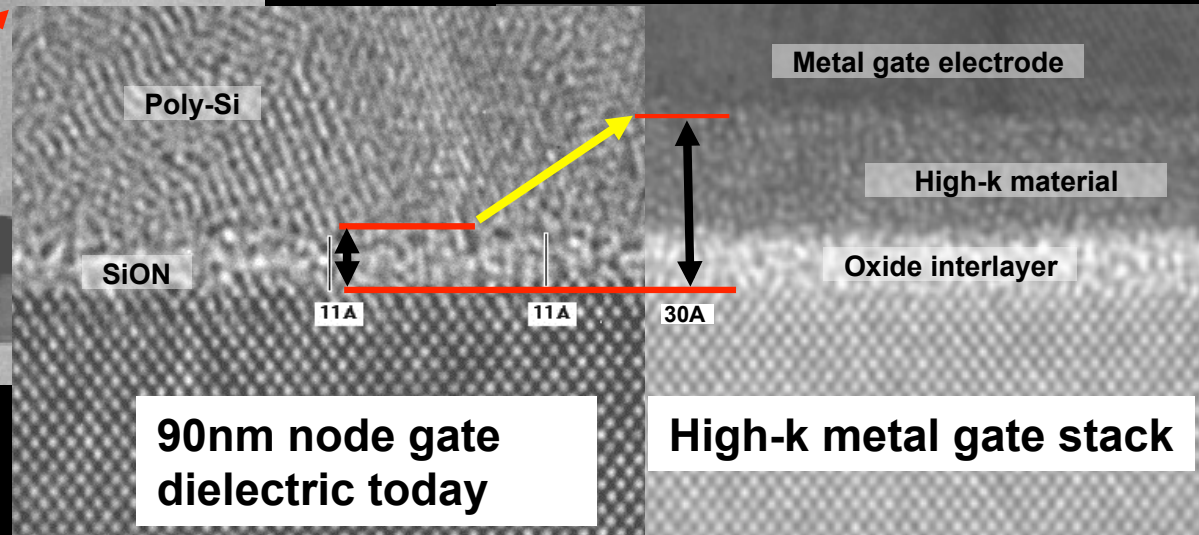
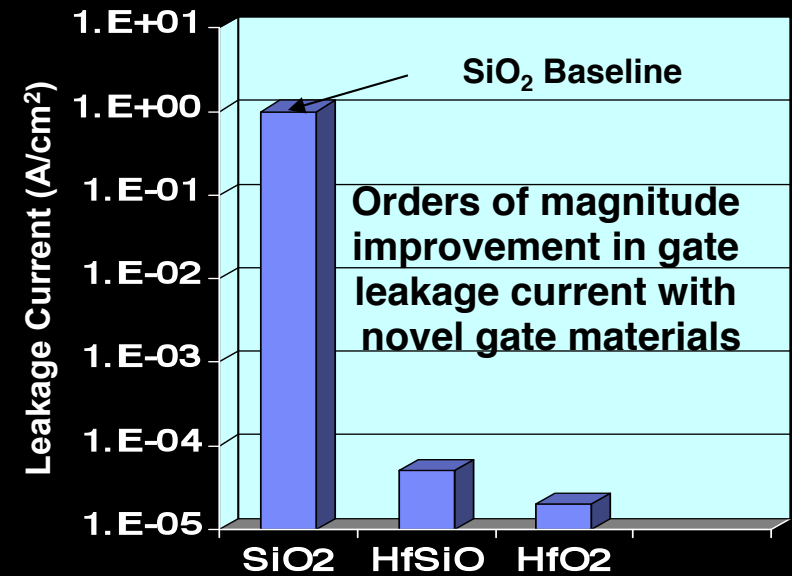
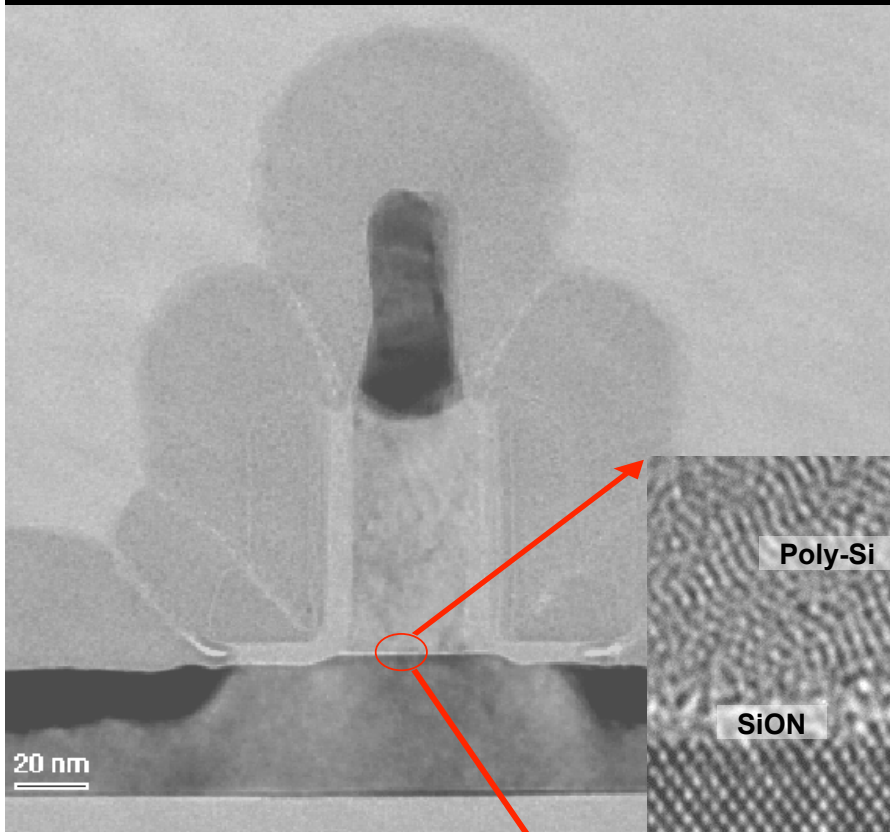


Liquid-cooled Apple machine

- Liquid cooling enables
 - ❖ High power density
 - ❖ Lowering junction temperatures
 - ❖ Compact system packaging

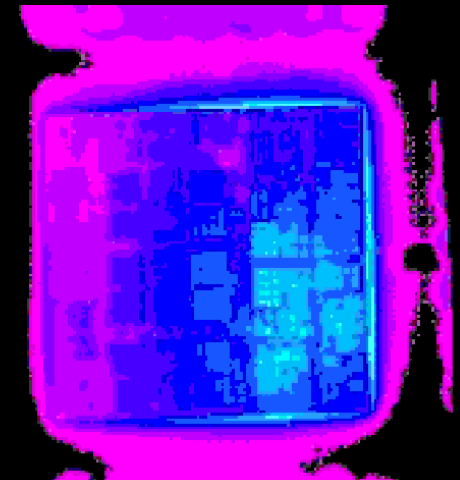
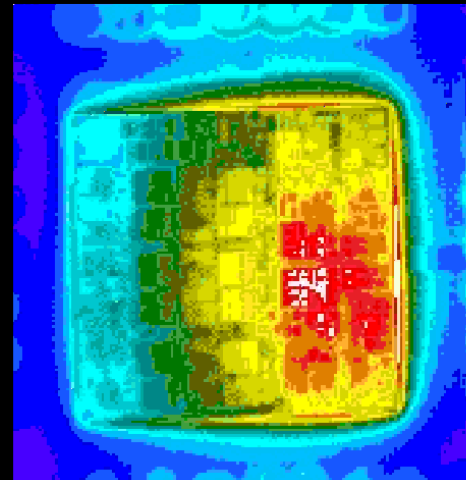
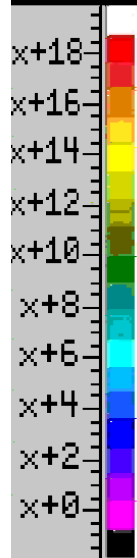
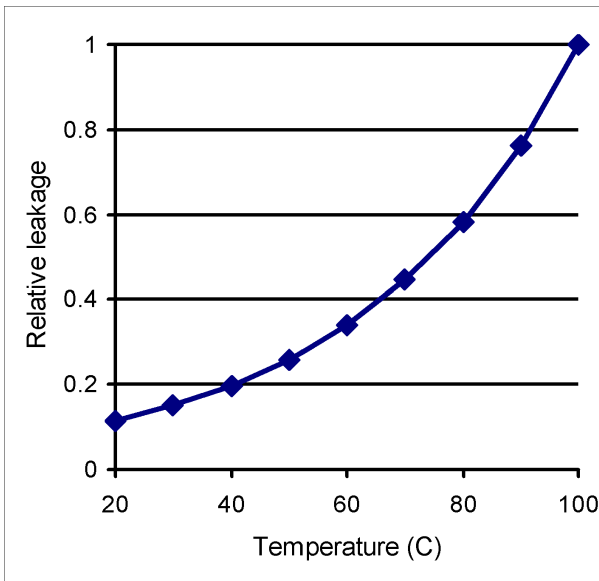
High-k Metal Gate

New materials can significantly reduce leakage currents



Clock Gating and Temperature

- Clock gating reduces temperature
 - ❖ Leakage exponentially dependent on temperature
 - ❖ Power 5 core measured temperature
 - About 10 C reduction when clock gating turned on
 - Results in about 10% leakage reduction at 80 C point



My Conclusion, Prediction, and Encouragement

- Thermal limitation awareness has become pervasive across all facets of the electronic industry and thus the opportunity for this group to influence the direction of the industry has clearly increased.
- More analytical capability will be required to provide the detail necessary to guide developers (including the other disciplines) toward Compute Pwr
- More interaction to close the gaps between the disciplines will provide large paybacks in the ability to integrate and deploy applications to the marketplace.
- Challenges exist at all levels, we must evolve to succeed.

TheKnack